

The following document is used in conjunction with the **puraDYN** Bypass Oil Filtration System Installation Manual (PFT8 through PFT60) that is included in the unit box, and as such, should be considered a supplemental source of information. Further, this document covers the installation of a PFT8 Bypass Oil Filtration unit on a TEREX/Coleman Rite-Lite RL4000 with Kubota D905 diesel engine, owned by United Rentals Corporation (see **PICTURE 1**).



**PICTURE 1**

The PFT8 Bypass Oil Filtration unit is mounted to the inside of the trailer housing top panel by way of an “L” mounting plate. Locate centerline of supplied “L” mounting plate on inner surface of the top panel approximately 23” from the front of the trailer housing and just inwards of the hinge. Mark, center punch and drill two 13/32” diameter holes through top panel and attach “L” mounting plate with supplied 3/8-16 x 1” long hex bolts, flat washers and nuts as shown in **PICTURES 2 & 3**.



**PICTURE 2**



**PICTURE 3**

Orient and attach PFT8 Bypass Oil Filtration unit to “L” mounting plate with supplied “W” and “C” clamps, spacers, 1/4-20 x 1” long hex bolts, flat washers and nuts as shown in **PICTURES 4 & 5**.



**PICTURE 4**



**PICTURE 5**

Remove oil pressure sending unit from engine block, install supplied brass "T" fitting and shut-off valve into engine block and install oil pressure sending unit into brass "T" fitting as shown in **PICTURES 6 & 7**.

**PICTURE 6****PICTURE 7**

Install supplied street elbow and metering jet assembly into the PFT8 Bypass Oil Filtration unit. Connect pressure supply line from the shut-off valve to the PFT8 Bypass Oil Filtration unit as shown in **PICTURES 8 & 9**. Caution! Hose routing should not come in contact with any moving parts, sharp edges or hot exhaust manifold.

**PICTURE 8****PICTURE 9**

Route supplied vent hose down and between the lower "W" clamp, connect to vent valve assembly, cut to length and tie-wrap in place as shown in **PICTURE 10**.

**PICTURE 10**

After draining the engine oil and cleaning all surfaces, install supplied banjo bolt, banjo fitting and banjo spacer into the oil pan drain port. Note: Properly orient the banjo fitting in order to avoid damage from road debris. Route and connect the oil return hose from the PFT8 Bypass Oil Filtration unit to the banjo fitting and secure with radiator clamps as shown in **PICTURES 11 & 12**. Cover oil return hose with secondary hose (or equivalent) to protect it from getting damaged, as required. Caution! Hose routing should not come in contact with any moving parts, sharp edges or hot exhaust manifold.

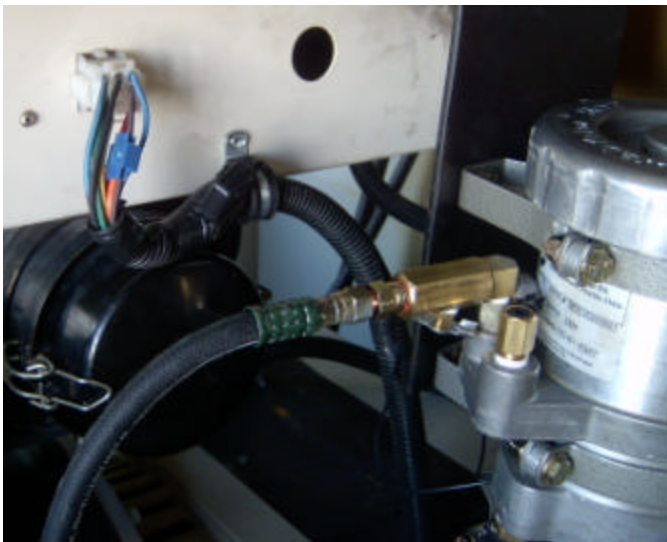


PICTURE 11

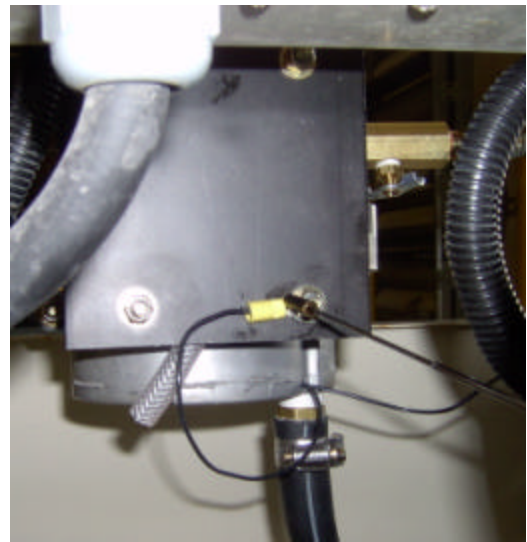


PICTURE 12

Route and connect one electrical wire to ignition "on" brown wire using supplied electrical hardware and in-line fuse holder as shown in **PICTURES 13**. Route and connect one wire (using supplied electrical hardware) to ground bolt as shown in **PICTURES 14**. Caution! Wire routing should not come in contact with any moving parts, sharp edges or hot exhaust manifold.



PICTURE 13



PICTURE 14

Fill engine with oil. Start engine and check all connections for oil leaks. Open metering jet sample valve and verify that oil flow is present. After five minutes of engine operation, touch the bottom center of the PFT Bypass Oil Filtration unit and verify that it is warm to the touch. Shut engine off and check oil level. Place puraDYN Installation Manual (PFT8 through PFT60) in the documentation holder mounted on the inner right hand side service door.